## **ABSTRACT**

A method for adhesive binding and assembly of text bodies having plural sheets to a cover to form a bound document. Exemplary embodiments include applying an adhesive to a contacting surface of a plurality of sheets of the text body on an individual sheet-wide basis and adhering the plurality of sheets to the cover on an individual sheet-wide base by making line contact between the contacting surface and the cover and by curing the adhesive. Alternatively, the plurality of sheets can be positioned in a stand-off position from the cover and the adhesive can be applied into the gap. A system for binding a text body to a cover to form a bound document is also disclosed.